

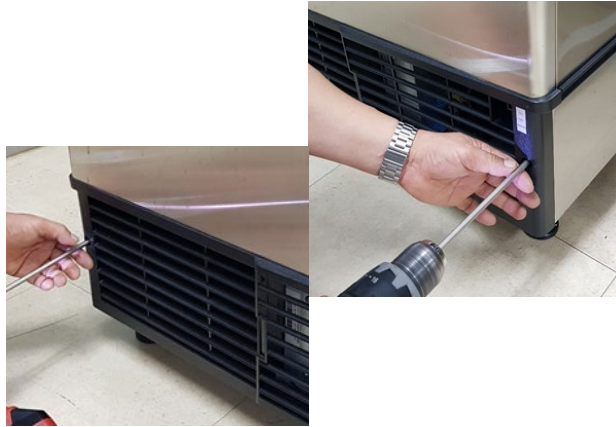


Under-counter Drain Valve Insulation Service Manual

Available for models manufactured by March, 2020



- Step 1.** Disconnect power plug and make sure to place switch in OFF position for safety. Switch is in red square . OFF is in the middle position.



- Step 2.** Take off compressor & condensing unit cover by removing two screws in right and left. Use "+" screw driver and loosen screw to anticlockwise.

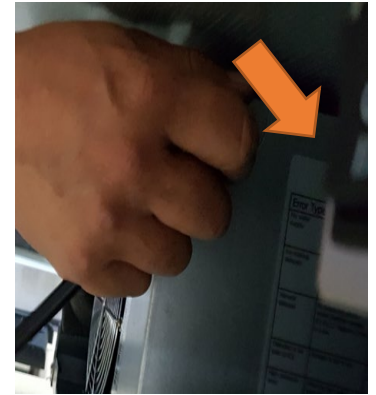
- Step 3.** Loosen two screws on each side so as to remove cabinet from compressor & condensing unit. Take off upper screw completely but leave lower screw in its hole. Turn bracket to down slightly after loosening screws.



Step 4. Slide off cabinet (Year 2020 model is little different in the way of cabinet removal; Loosen screws in front & side and lift the cabinet to remove)

1) Remove tube in left and harness connected to display in right. (If cabinet can be drawn by 4~5 inches without tube and harness removal, you can pass those removals)

2) Slide cabinet (Draw cabinet to forward by 4~5 inches.)

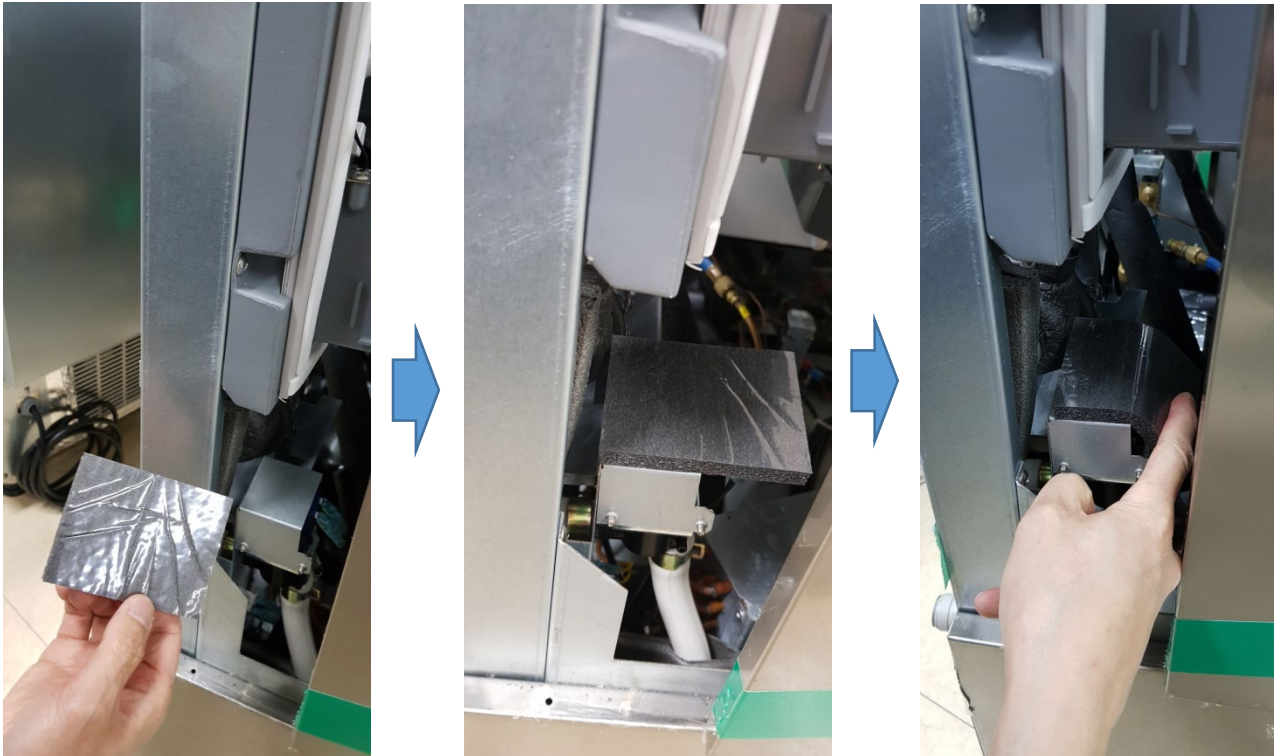


Step 5. Bend the drain valve connector terminals by 45 degrees



Step 6. Insulate drain valve bracket roof and terminals

- 1) Prepare provided insulation sheet cut
- 2) Put the insulation sheet on top of drain valve bracket (plastic coated surface should be upside)
- 3) Bend the insulation sheet by 45 degree along with terminals



Step 7. Slide back the cabinet in reverse order from step 1 to step 4